

Our mission is to create green products and provide services to enhance quality of life. Our core values are integrity, openness, responsibility, and pragmatism.

2024

YI SHENG

Environmental protection
plastic cutlery production
and development manufacturer

www.nbyssw.com





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In the field of plastic tableware processing, we have developed a unique and mature process to ensure product quality and safety.



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Yisheng - Leader in Eco-Friendly Disposable Tableware Production

03 Who does Yisheng serve

We offer 100+ sustainable disposable cutlery options. Partnering with us means providing environmentally friendly choices for your customers and your business.



W e l c o m e





Company History

2006

Ningbo Yiluhua Environmental Protection Plastic Co., Ltd. was established, specializing in the production of PET food-grade packaging materials. In its early years, the company pioneered PET materials domestically, contributing to the alignment of domestic packaging materials with international standards. Continuously exploring new market directions, the company eventually determined the positioning of its products.

2014

Ningbo Yisheng Plastic Co., Ltd. was established, with continuous enrichment of products and vigorous development of international markets. The company introduced advanced equipment, intensified research and development of new processes and products, strengthened internal system construction, and invested heavily in building research and development teams, management teams, sales teams, and marketing platforms. The company's ecological chain continues to improve and develop healthily.

2023

The company is continuously upgrading and transforming, introducing large-scale automated advanced equipment to achieve unmanned, high-efficiency, and low-energy production goals. It is strengthening management system construction and implementing standardized production modes to enhance the market competitiveness of products. The goal is to achieve an annual output value of one hundred million US dollars in packaging materials.

2024

Yisheng Plastics will continuously expand its international market with innovative and diversified product lines, strengthen automated production, optimize management systems, and cultivate professional teams. Our goal is to become a leading enterprise in the industry, winning more customers' trust and support with excellent quality, innovative products, and superior service. We will continue to strive for excellence, keep pace with the times, and contribute more to the industry's development.

About Yi Sheng





Who is Yi Sheng?

Yisheng was established in Ningbo in 2006. We provide high-quality and eco-friendly disposable tableware solutions to our customers. Yisheng is a mature and reliable global supplier. Our global supply chain helps customers enhance quality and profitability. Social and environmental sustainability is an integral part of our operations.

Yisheng, founded in 2014, is a leading manufacturer specializing in the research, development, and production of eco-friendly disposable tableware. With two production factories in China, we have the capability to complete the full production chain, with an annual capacity of 6 billion pieces. Our product range includes hundreds of styles across 10 categories of disposable plastic tableware. Additionally, our R&D center continually studies market demands to develop more styles that meet market needs. With over 10 years of accumulation and improvement, Yisheng has matured and possesses complete core technological expertise. We have obtained multiple certifications, ensuring efficient, stable, and safe product quality. Yisheng products are exported to dozens of countries and regions worldwide and are designated suppliers to several Fortune 500 companies, with sales totaling trillions of utensils. Our main products include PP, PET, RPET, and PLA cups, trays, packaging boxes, fruit containers, bubble tea cups, cold drink cups, and coffee cups. Currently, our products are mainly exported to Europe, America, South America, and the Middle East. Our main customers are large chain supermarkets, department stores, coffee shop chains, fast-food restaurants, and bubble tea shops.

Quality Control System - Health, Safety, Improvement, Reliability

With 10 years of production experience, Yisheng has accumulated mature technology in the processing of plastic tableware. Adopting injection molding and thermoforming processes, no chemical additives are added during processing, ensuring product quality and safety. Yisheng has established a printing workshop to effectively control the material and quality of packaging materials. Over the years, Yisheng has invested millions of dollars to establish an advanced quality management system, update testing equipment, and strictly control product quality. Yisheng's production base has established a complete traceability system, strictly controlling every aspect of production, packaging, and storage. Once a problem is detected, the entire batch will be audited and traced upward to the source, effectively controlling product quality at its roots and ensuring that defective products do not leave the factory.



Service Capability

Over the years, Yisheng has served many customers, with 60% of restaurants either directly or indirectly using Yisheng's plastic tableware. In addition to serving restaurants, Yisheng also partners with chain supermarkets such as Metro, Walmart, and Tesco to provide disposable plastic tableware to a wider range of customers. Yisheng offers comprehensive procurement solutions for plastic tableware, ranging from single-item design customization to multi-category assortments. The R&D center at Yisheng continuously introduces new tableware shapes based on customer needs and market trends, having assisted over 20 partners in personalized design to meet their specific shape requirements. Currently, Yisheng holds approximately 30% market share in disposable plastic tableware, with an annual supply of 3 billion pieces, 85% of which are distributed in Europe and China. With its strong market presence, Yisheng is able to better meet customer needs and respond to them more quickly.

Advocate for Sustainable Lifestyles! Manufacturing Eco-Friendly Plastic Tableware

As human society evolves, eco-friendly tableware has become a global trend. Saying goodbye to environmentally harmful disposable tableware, reducing carbon emissions in the production process of disposable tableware, balancing the development of the Earth's environment, and continuously improving the quality of life are the visions of every Yisheng employee. We persist in continuous innovation and adhere to green environmental protection, hoping to make contributions to the world in the field of eco-friendly tableware.



Honor certificate

SGS

检测报告 编号: NGBEC23002300002 日期: 2023年06月07日 第1页, 共3页

客户名称: 宁波益生塑料有限公司
客户地址: 宁波市北仑区小港街道东港路99号2幢1号-1

样品名称: PET 瓶子
型号: S607 S602

客户参考信息:
4501 ASF 6201 6202 620F 7401 7402 7403 74F 7801 7802 7803 7805 7806 78
87 7808 7812 78F 78G 8401 8402 8403 8404 8405 8406 8407 8408 8409 8410 8411
8502 8503 8504 8505 8512 8516 85F 85G 8501 8502 8503 8504 8505 8506 8507 8508 8509 8510 8511 8512 8513
8514 8515 8516 8517 8518 8519 8521 85F 85G 10701 10702 107F 107G 115
1151 1152 115F 115G 150F 150G

以上样品及信息由客户提供。

SGS 工作编号: NP23-091906
样品接收时间: 2023年06月01日
检测时间: 2023年06月01日 - 2023年06月07日
检测地点: 实验室宁波分检测所
检测员: 吴雪萍
审核员: 吴雪萍

检测标准
1 US FDA 21 CFR 177.1630 - (R)

SGS

检测报告 编号: NGBEC23002300002 日期: 2023年06月07日 第2页, 共3页

检测标准:
检测项目/标准 样品编号 SGS 样品 ID 样品描述 材质
SMT A1 NGB23-0023008-0001 C001 白色透明塑料 PET

备注:
(1) mg/dm² = 毫克/平方分米
mg/cm² = 毫克/平方厘米
mg/L = 毫克/升
mg/kg = 毫克/千克
(2) °C = 摄氏度
(3) <= 小于
(4) ND = 未检出
(5) ND = 未检出 (< RL)

US FDA 21 CFR 177.1630 - 食品级塑料

检测方法: 参考 US FDA 21 CFR 177.1630(a)

检测项目	限值	单位	RL	AS	说明		
总砷	100 ^a	ppm	0.5	mg/dm ²	0.1	ND	符合
总镉	100 ^a	ppm	0.5	mg/dm ²	0.1	ND	符合
总铅	100 ^a	ppm	0.5	mg/dm ²	0.1	ND	符合

备注:
(1) 30℃ - 60℃
(2) 70℃ - 80℃
(3) mg/dm² = 毫克/平方分米
mg/cm² = 毫克/平方厘米
mg/L = 毫克/升
mg/kg = 毫克/千克
符合 US FDA 21 CFR 177.1630(a) 的要求。检测结果符合法规要求。不可用于食品接触。
检测结果仅用于客户研究、教学、内部质量控制、产品研发等目的。仅供参考。

Scope Certificate Number: ITS-202403-GRS-01335000 (continued)
Ningbo Yisheng Plastic Co., Ltd.
GRS Version 4.0

Intertek
Total Quality Assurance
Global Recycled Standard

Under the scope of this certificate, the following products are covered:

Products Appendix

Product Category	Product Details	Material Composition ¹	Standard Subset	Facility Number
Containers (P0002)	Cap, Plastic Container (P0005)	100% Recycled post-consumer polyethylene terephthalate (PET) (R002) (S1)	GRS	12812
Containers (P0002)	Cap, Plastic Container (P0005)	100% Recycled post-consumer polyethylene terephthalate (PET) (R002) (S1)	GRS	12812

¹ Note: *Qualification requirements for material composition reported in separate reports refer to certified composition of a product.

Bureau Veritas Certification

Bureau Veritas Certification Holding SAS - UK Branch
certify that having conducted an audit
At
Ningbo Yisheng Plastic Co., Ltd

BRCC03 site code: 1687264
Audit site address:
Room 1-1, BLDK 2, No.89 East Chenshan Road, Xiaopeng Street, Easthai District,
Zhejiang Province, China

For the scope of activities: Production of PET, PP, disposable cups, lids, bags, hoses, pipes including the mold processes of injection molding, PET sheet extruding, vacuum forming, etc.

Exclusions from scope: Production of PET sheet for man-band use

Product Categories: 04 - Rigid plastics, 07 - Print processes

Has achieved Grade: B

Meets the requirements set out in the
GLOBAL STANDARD for PACKAGING MATERIALS
Issue 6: August 2019

Awarded

Audit start date: 15-11-2022 Audit finish date: 16-11-2022
Audit Program:
Audit Number: 21260
Re-audit Due Date: From 30-06-2023 To 30-06-2023
Certificate Expiry Date: 11-10-2023
Certificate number: CH42273 Certificate Issue Date: 28-12-2022

Silke
Signed on behalf of BRCCV SAS - UK Branch

Certification Body address: Bureau Veritas Certification Holding SAS - UK Branch, First Floor,
19 Piccadilly Street, London W1P 8PS, United Kingdom
Managing Office: No. 8, Qi, No. 100, Hefei Road, Hefei, Anhui, China, 230001

This certificate remains the property of Bureau Veritas Certification Holding SAS (UK Branch)
If you would like to feedback comment on the BRCCV Standard or the audit process directly to BRCCV,
please contact BRCCV@bv.com

Visit the BRCCV Directory (<http://www.bv.com>) to confirm the authenticity of the certificate.

BRCCV Packaging Materials & Containers Template (4/18) on 1.4
Issue 4: 2022

intertek
Total Quality Assurance
Global Recycled Standard

Scope Certificate
Certificate Number: ITS-202403-GRS-01335000

Intertek certifies that
Ningbo Yisheng Plastic Co., Ltd.
Location Number: 1218423
1-1, Building 2, No.89, East Chenshan Road,
Xiaopeng Street District, Ningbo City, 315823,
Zhejiang Province, China

is audited and found to be in conformity with the
GLOBAL RECYCLED STANDARD 4.0 (GRS 4.0)
and further specified in the product appendix) conform with the standard(s):
(R002); Packing (P0005); Warehousing (P0001)

Responsibility of the above mentioned organization for the certified products cover:
(R002); Packing (P0005); Warehousing (P0001)
is to be shared with its subcontractors.

This certificate is valid until: 2024-04-12
Audit ID: 1687264

Place and Date of Issue:
Lansing, MI, USA, 2023-04-20
Last updated: 2023-04-20

Cahn Middleton
Cahn Middleton
President, Business Assurance

Certification Body Contacted by: Ningbo Yisheng Plastic Co., Ltd.
Certification Body Accredited: UKAS, Registration Number: 048
Inspection Body Member: Ningbo Yisheng Plastic Co., Ltd.

This certificate is provided as proof that you qualify for delivery to holders of GRS certified. Proof of GRS certification of goods delivered is provided by a valid verification protocol (V) or equivalent company files.
This rating body may withdraw the certificate before a report of the product conformity is no longer provided.

For more information, please contact your local Intertek office or visit www.intertek.com

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Our Customer Reviews



Hey, I've attached a solid partnership with my good friends Alan and Yena. Our collaboration mainly revolves around PP cups and travel mugs for cars. It's been a smart move to work with Yisheng as our plastic cup manufacturer in China. Our business is growing so fast, and we're thrilled! The Yisheng team speaks English, which makes sharing our new product concepts, like the high-capacity travel mugs, a breeze. With their rich experience in product design and manufacturing knowledge, Yisheng has contributed 32% to our project within 72 hours. The Yisheng team has most of the knowledge and resources for the projects, familiar with customs, shipping, unloading, tariffs, air freight, vessels, and more. Here's to working together! Cheers!

Robin Williams



I'm really happy to be working with Alan and Yisheng. I want to express my sincere gratitude to Alan and his team for their professionalism and timely assistance, especially their "can-do" attitude at REACHING. Whenever we place an order, Yisheng promptly updates us on the progress, providing production updates, pre-shipment inspection reports, and confirming shipping schedules and arrival dates. Yisheng is a highly reliable and trustworthy manufacturer and supplier. I also want to thank Alan for our longstanding friendship and partnership, which makes this venture for our travel cups and coffee cups in China such a great long-term opportunity.

Ben Menendez



As a distributor of American cold drink cups, travel coffee cups, and howlers, and occasional end users, what we truly need is: good quality, good prices, and timely delivery. Yisheng and their team have helped us achieve this goal! Yisheng has a schedule every day, and can even guarantee delivery before placing an order! The raw materials used by Yisheng are recyclable, reducing waste at the same time! Yisheng uses carefully explored molds and virgin plastic raw materials to ensure high-quality injection molding every time! Yisheng conducts online production and post-production inspections to provide consistent, highest quality standards to end customers and final markets! Yisheng pays attention to packaging and logistics, striving to ensure that goods arrive intact and promptly at their destination. All of this has made us happy to be customers of Yisheng travel cups!

Merian Grace

Yisheng Environment and Responsibility

As global environmental awareness continues to rise, the use of eco-friendly tableware has become a mainstream trend worldwide. By bidding farewell to traditional tableware and reducing carbon emissions in the production process, we contribute to the sustainable development of the Earth's environment and resources. Yisheng is committed to the future and steadfastly strives forward.



Raw Materials:

The raw materials we employ adhere to high standards and rigorous requirements. At Yisheng Utensils, we strictly adhere to food-grade safety standards, such as those set by the FDA (U.S. Food and Drug Administration) and relevant regulations for food contact materials in the European Union. This ensures that our products do not release any harmful substances that could jeopardize food safety.



Creating Zero Pollution:

Yisheng Utensils is committed to a manufacturing process that generates zero pollution or emissions. Throughout our production process, there is absolutely no discharge of pollutants. We strive to establish a production process that is completely pollution-free and emission-free, aligning with our mission to protect the environment and promote sustainable development. Our goal is to provide our customers with safe and environmentally friendly products.



Naturally Biodegradable:

Our natural materials degrade without the need for additives. They can decompose in natural environments without any added chemicals, unlike disposable utensils that require specific conditions for degradation.



Recyclable Products:

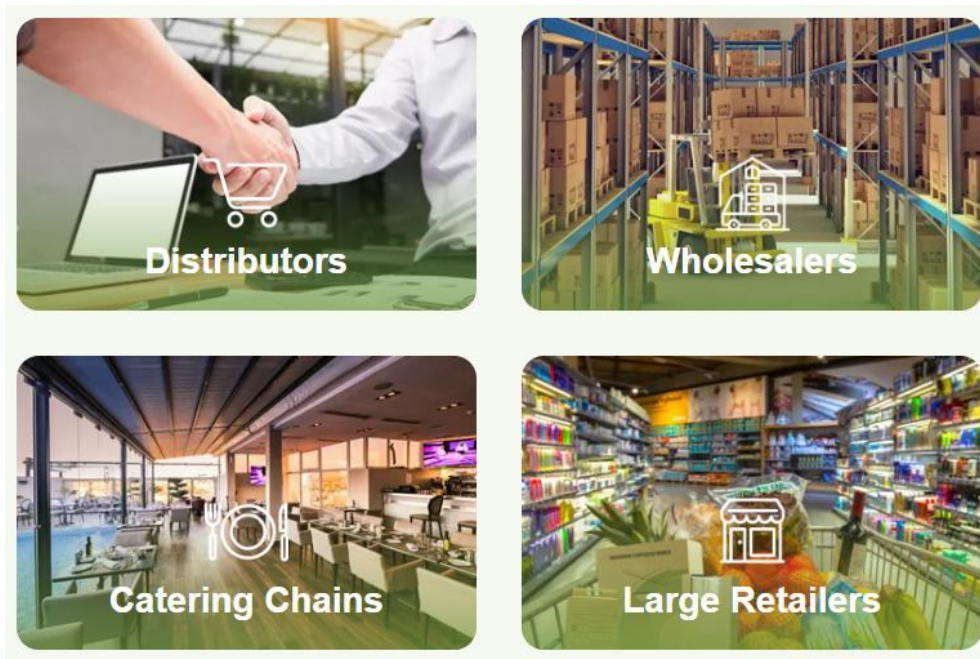
Our materials are recyclable, allowing for reuse of discarded materials, reducing resource wastage, and extending the lifespan of materials. This aligns with the concept of sustainable development, minimizing environmental impact and promoting resource efficiency.

Promoting Health and Safety:

As society advances, there's a growing demand for a healthier environment. With an improved quality of life, using environmentally friendly utensils has become a global trend. Ensuring consumers can use eco-friendly and safe utensils conveniently is our goal at Yisheng. We persist in innovation and green initiatives, striving to contribute to the world of environmentally friendly utensils.

Who does Yisheng serve

Who We Serve



How do You Succeed

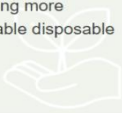
Yisheng --Our Success Catalyst

Elevate your business with eco-friendly, disposable cutlery and packaging solutions from Yisheng. Our cutting-edge packaging solutions are not only environmentally responsible but also designed to give you a competitive edge in the market. With our products and expertise, you'll save time and money while growing your business. Don't settle for second-best, choose YISHENG for success.



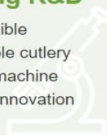
Sustainability

Innovating more sustainable disposable cutlery



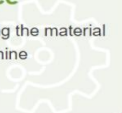
Industry-leading R&D

Responsible disposable cutlery making machine through innovation



Technical Service

Optimizing the material and machine



Solution

Provide comprehensive procurement solutions



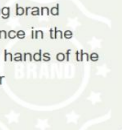
Design

Helping Eco-friendly disposable cutlery to stand out



Brand

Enhancing brand performance in the eyes and hands of the consumer



Trusted by **2000+** Customers Around The World

We are proud to work with these clients and grow together



amazon kindle



TESCO



Product

PP 78-8oz



PP 78-9oz



PP 78-10oz



PP 98-12oz



PP 98-16oz



PP 98-20oz



PP 98-24oz



PP 105-32oz



PP 113-30oz



PP 113-32oz



PP 113-40oz



PP 113-44oz



PP 116-8oz



PP 116-12oz



PP 116-16oz



PP 116-24oz



PP 116-32oz

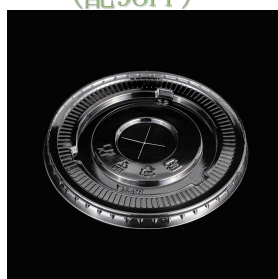


PP 116F



PET 98F

(配98PP)



PET 98G

(配98PP)



PET 105F

(配105PP)



PET 113F

(配113PP)



Product

PET7801-8oz



PET7803-9oz



PET7810-10oz



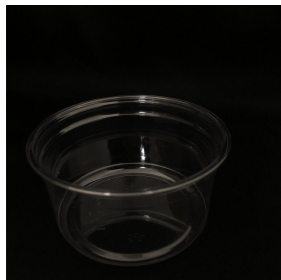
PET117-8oz



PET117-12oz



PET117-16oz



PET117-24oz



PET117-32oz



PET95-270



PET95-300



PET95-12oz



PET95-20oz



PET95-24oz



PET9830-12oz



PET9802-16oz



PET9806-16oz



PET9803-20oz



PET9807-24oz



PET 78F



PET 78G



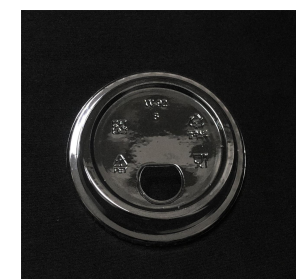
PET 92F



PET 92G



PET 92Z



Product

PET9209-9oz



PET9212-12oz



PET9216-16oz



PET10701-32oz



PET90-12U



PET90-16U



PET90-20U



PET11501-32oz



PET11502-44oz



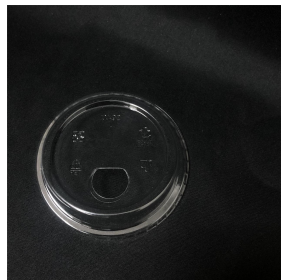
PET 90DM



PET 90FL



PET 90异



PET 95DM



PET 95FL



PET 98F



PET 98G



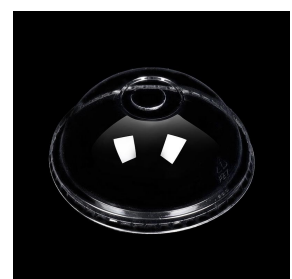
PET 98异



PET 98Z



PET 107G



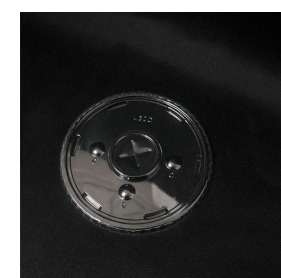
PET 107F



PET 115G



PET 115F



PET 117F



PET 117G



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